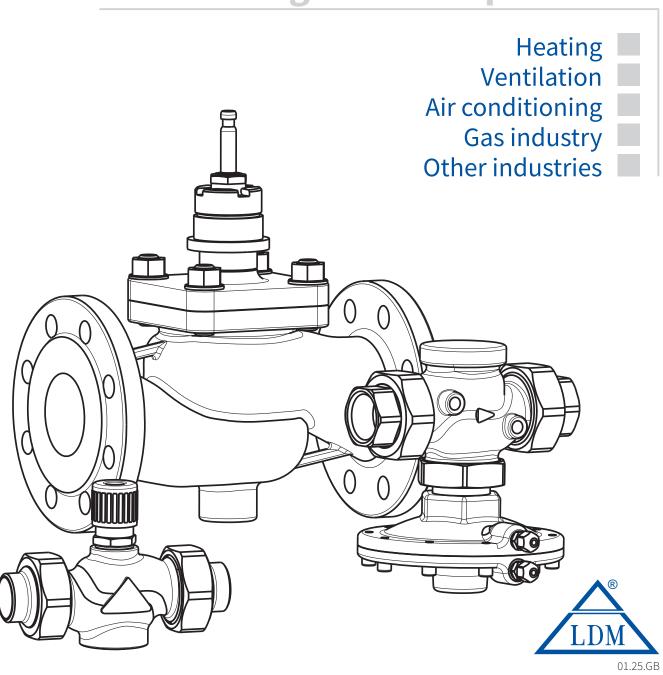


# OVERVIEW OF PRODUCTION RANGE

## **Product segment 01 up to PN 40**



Valve		COMAR line	113			line		UV x16	
Series		RV 111	RV 113	RV 122	RD 122	RD 123	RT 122	UV 116	UV 216
	Differential pressure regulator Output pressure regulator				•				
Valve type	Input pressure regulator Temperature regulator					•	•		
Valve	Control valve Fail-safe action valve	•	•	•					
	Shut-off valve Check valve Two-way							•	•
Valve version	Two-way, pressure-balanced Three-way	•	•	•	•	•	•		
	Direct (Plug down to close)  Reverse (Plug down to open)	•	•	•	•	•	•	•	•
Connection	Flanged Threaded Weld ends	•	•	•	•	•	•	•	•
Diame	ter nominal DN re nominal PN	15 - 40 16	15 - 150 6; 16; 25	15 - 50 25	15 - 50 25	15 - 50 25	15 - 50 25	15 - 300 16	15 - 200 25
	ter nominal NPS	0,16 - 25	0,63 - 360	0,16 - 40	0,63 - 32	4,5 - 27,5	0,63 - 32	5,9 - 1460	5,9 - 690
	re nominal Class								
Range									
=	Bronze								
ıaterial	Grey cast iron	•	•					•	
mat	Spheroidal cast iron			•	•	•	•		•
Body m	Cast steel Alloy steel								
Ω	Stainless steel								
	O-ring EPDM								
	DRSpack® (PTFE)								
ng	Graphite								
Packing	Bellows								
Д	Bellows with safety PTFE packing								
	Bellows with safety Graphite packing								
	Metal - metal							•	•
at ing	Metal - EPDM	•	•	•	•	•	•		
Seat sealing	Metal - PTFE								
	Stellited trim								
S	Linear	•	•		•	•	•		
, istic	Equal-percentage								
Flow acteri	LDMspline®	•	•	•					
Flow characteristics	Parabolic								
	On-off							•	•
₽ <b>0</b>	Hand wheel	•						•	•
atin pe	Electromechanic actuator	•	•	•					
Actuating type	Electrohydraulic actuator		•						
	Pneumatic actuator								

Check valve				<b>F</b>			•		7		<b>William</b>			
15-400 15-400 15-150 25-600 25-150 15-300 15-150	Top	UV 200					200	line					Check	valve
15-400 15-400 15-150 25-600 25-150 15-300 15-150		2x6 2x7	2x0 2x0 2x0	2x1 2x1	2x2 2x2	2x3 2x3	2x4	2x5	2x0 2x0	2x2	212	213	116	2x6 2x7
15-400 15-400 15-150 25-600 25-150 15-300 15-150 65-150 65-150 15-200 15-200 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25;40 16;25 16;25 16;25 16;25;40 16;25;4		3 3	S H S	S D	RV HU	RV	R <sub>V</sub>	R	SV SV	Š		RD	2 2	2 2
15-400 15-400 15-150 25-600 25-150 15-300 15-100														
15-400 15-400 15-400 15-150 25-600 25-150 15-300 15-150 65-150 65-150 65-150 15-300 15-200 15-200 001-100 04-360 4-4000 4-360 1,6-1000 1,6-360 1/2"-10" 1-10" 150 150 0,012-950 1,85-950														
15-400 15-400 15-150 25-600 25-150 15-300 15-150 55-150 65-150 15-300 15-200 16;25,40 16;40 16;40 16;25,40 16;40 16;40 16;25,40 16;40 16;40 16;25,40 16;4												•		
15-400 15-400 15-150 25-600 25-150 15-300 15-150 65-150 65-150 15-300 15-200 16;25;4			•	•	•	•	•	•	•	•				
15.400 15.400 15.150 25.600 25.150 15.300 15.150 65.150 15.300 15.200 16.25,40 16.25 16				•	•	•								
15-400 15-400 15-150 25-600 25-150 15-300 15-150		•	•						•				•	•
15-400 15-400 15-150 25-600 25-150 15-300 15-150 65-150 65-150 15-300 15-200 16;25;4		•	•	•					•					
15-400 15-400 15-150 25-600 25-150 15-300 15-150					•	•				•	•	•		
15 - 400		•			•						•			•
15 - 400												•		
16; 25; 40		•	•	•	•	•	•	•	•	•	•	•	•	•
16; 25; 40														
4,3 - 1600														
1/2"-10" 1"-10" 150 150 0,0012-950 1,85-950 0,0012-950 0,														
0,012 - 950 1,85 - 950		4,3 - 1000	0,01 - 1000	0,4 - 300	4 - 4000	4-300	1,0 - 1000		1/2" - 10"	1" - 10"	12 - 233	10 - 233	3,3 - 1400	4,5 - 510
									0,012 - 950	1,85 - 950				
													•	
											•	•	•	
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### HISTORY AND PRESENT TIME OF LDM

LDM spol, s r. o. was established by three partners in the mid of 1991. From the very beginning it has always been and also for the future will be focused on production of industrial valves.

The history of production of industrial valves in Česká Třebová is dated since 1909 when Mr. Josef Jindra founded a company with the homonymic firm name

In 1919 he amalgamated with Mr. Václav Šrefl and established the company Šrefl and Jindra, later registered as Jindra and Šrefl. Then produciton programme included wide variety valves from small brass water valves over gas valves up to steam valves made of cast steel, including steam safety valves. At the end of 1929 both partners were separating and both founded own factory in Česká Třebová for manufacturing of industrial valves. Nowadays the former Šrefl 's factory is the part of production facilities of LDM.



Period catalogue of Jindra and Šrefl company in 20's

After nationalization in 1948 both companies changed their names several times till 1975 when became a part of worldwide known Czechoslovak concern Sigma Lutín. After so-called velvet revolution is the Sigma concern separated to different companies which were privatized or restored.

Also the Sigma Česká Třebová was privatized and became an joint-stock company, nevertheless the company became bankrupt in 1995. LDM bought it and became the continuator of more than 100-years of valves manufacturing tradition in Česká Třebová.

Currently LDM is strongly export-oriented company with more than 220 employees and LDM industrial valves can be found worldwide particularly in power generation, industrial processes, heating, ventilation, air conditioning, gas industry and other applications.

LDM product range includes control valves, shut-off valves and safety valves in pressure ranges from PN 6 to PN 400 and dimensions from DN 10 to DN 600. The wide product portfolio is a reason why LDM valves can be found in almost all fields of human activities where it is necessary to control a flow, pressure or temperature.

 $LDM\ has its\ own\ subsidiary\ in\ Slovakia, Poland, Bulgaria, Russia\ and\ Kazakhstan\ and\ many\ authorized\ partners\ in\ other\ countries.$ 



A sample of manufacturing portfolio of LDM nowadays



LDM has also well-established and certified integrated quality management system according to standards ISO 9001, ISO 14001 and OHSAS 18001 which it is ensuring permanent quality and a high level of all company processes.

As follows from above mentioned, LDM company dignity continues the long-time tradition of industrial valves manufacturing in Česká Třebová to which proudly claims as its successor. The company 's future consist in fulfilment of the vision that was allready defined in 1995:

- World-famous, leading and trend-making company in the development, production, sale and service of industrial valves
- Dynamic company allowing to all their employees achievement of high level of self-fulfillment and social prestige
- Reputable company whose name stands for high utility value, quality and reliability

Sucessfull fulfillment of the vision results from the conviction, that three main pillars on which the company stands are strong. The first pillar are our customers and their needs whose satisfaction is directed effort of the whole company to. The second pillar are our products. LDM is company which firmly stands on its own development, so the cycle of a development, design, manufacturing, sale and service is closed. The third and no less important pillar are own employees who are able to respond flexibly to constantly changing market requirements and who are able to actively and jointly form the company future.

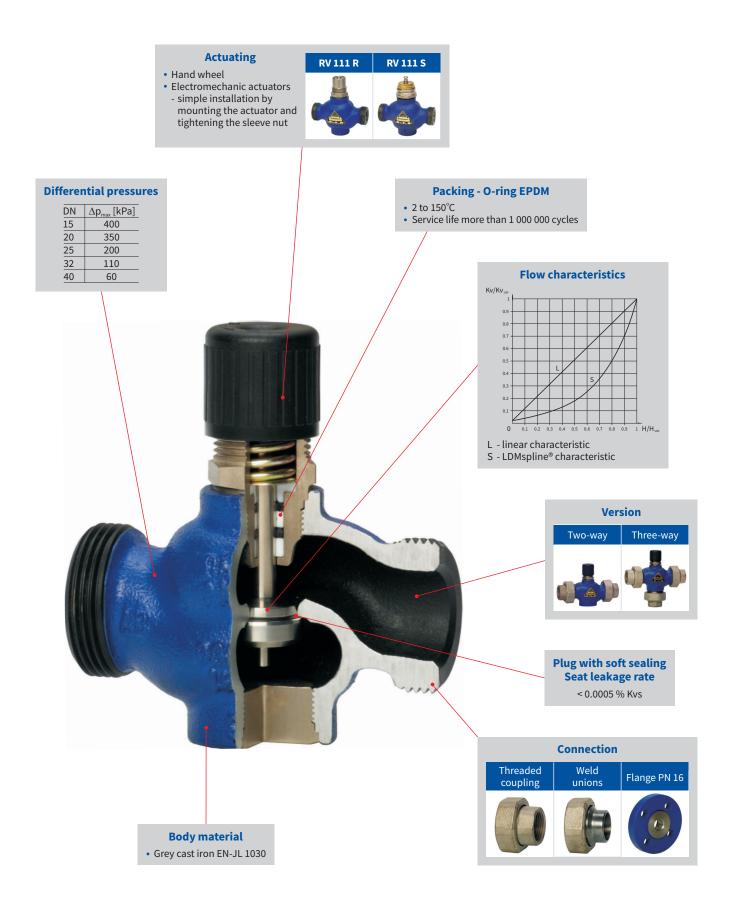
Ultimately, not only many awards from international exhibitions from past, but also many OEM products, whose LDM manufacture and delivers to many other producers under their own brand, recognize the high quality of LDM production and confirm the right way, which LDM took in 1991.



LDM facility today

# COMAR line (RV 111)

DN 15 to 40, PN 16,  $t_{max} = 150$ °C, range of Kvs: 0,16 to 25 m<sup>3</sup>/h

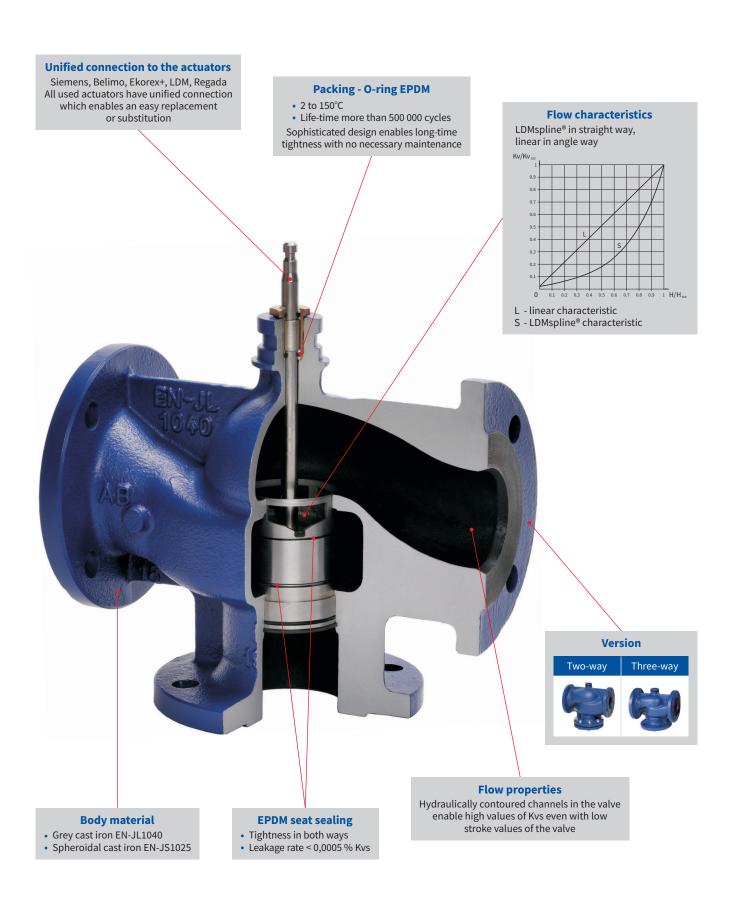




Туре	Series	Description	For the following actuators:
l valve	RV 111 R 2 RV 111 S 2	Two-way, reverse	LDM, Siemens, Sauter, hand wheel
Control valve	RV 111 R 3 RV 111 S 3	Three-way, reverse	LDM, Siemens, Sauter, hand wheel

# 113 (RV 113)

DN 15 to 150, PN 6, 16 and 25,  $t_{max} = 150$  °C, range of Kvs: 0,63 to 360 m<sup>3</sup>/h

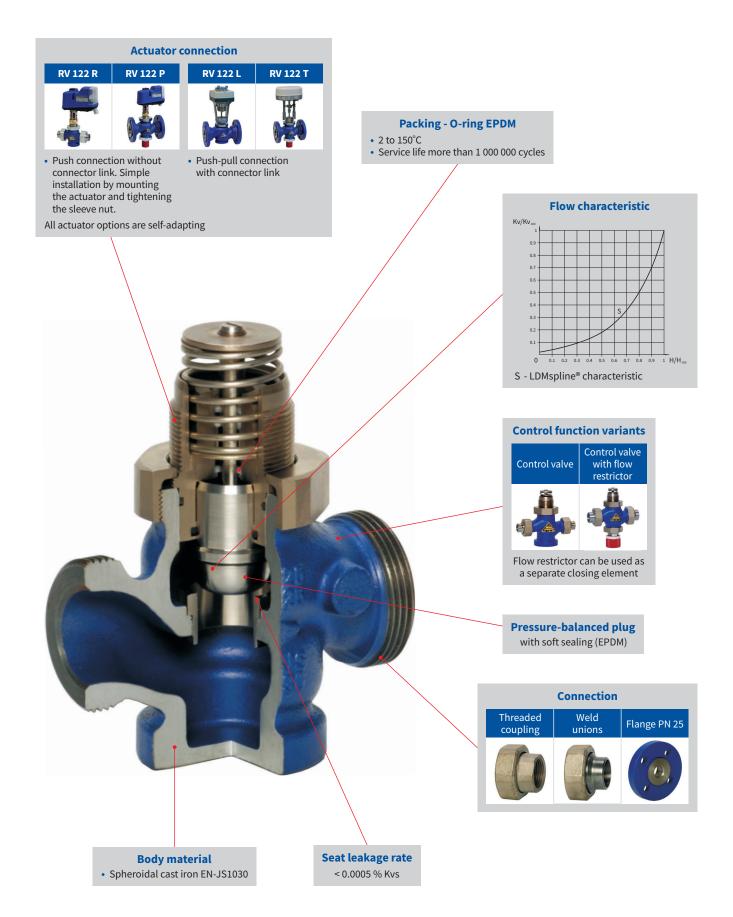




Туре	Series	Description	For the following actuators:
Control valve	RV 113 R RV 113 L	Two-way, reverse, with raised-face flanges	LDM, Siemens, Belimo, Ekorex+, Regada
Contro	RV 113 M RV 113 S	Three-way, reverse, with raised-face flanges	LDM, Siemens, Belimo, Ekorex+, Regada

# BEE line (RV 122)

DN 15 to 50, PN 25,  $t_{max} = 150$ °C, range of Kvs: 0,16 to 40 m<sup>3</sup>/h

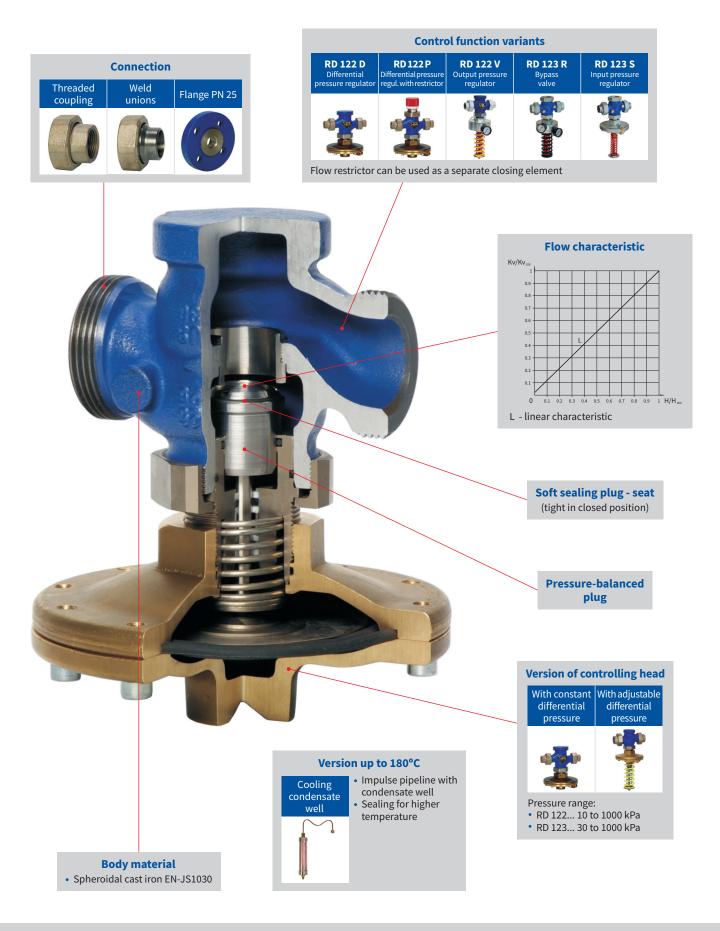




Туре	Series	Description	For the following actuators:
Control valve	RV 122 R	Two-way, pressure-balanced, direct	LDM
Contro	RV 122 L	Two-way, pressure-balanced, direct	Controlli, Siemens
Control valve	RV 122 P	Two-way, pressure-balanced, direct, with flow restrictor	LDM
Contro	RV 122 T	Two-way, pressure-balanced, direct, with flow restrictor	Controlli, Siemens

# BEEline (RD 12x)

DN 15 to 50, PN 25,  $t_{max}$  = 150°C (180°C), range of Kvs: 0,63 to 32 m<sup>3</sup>/h

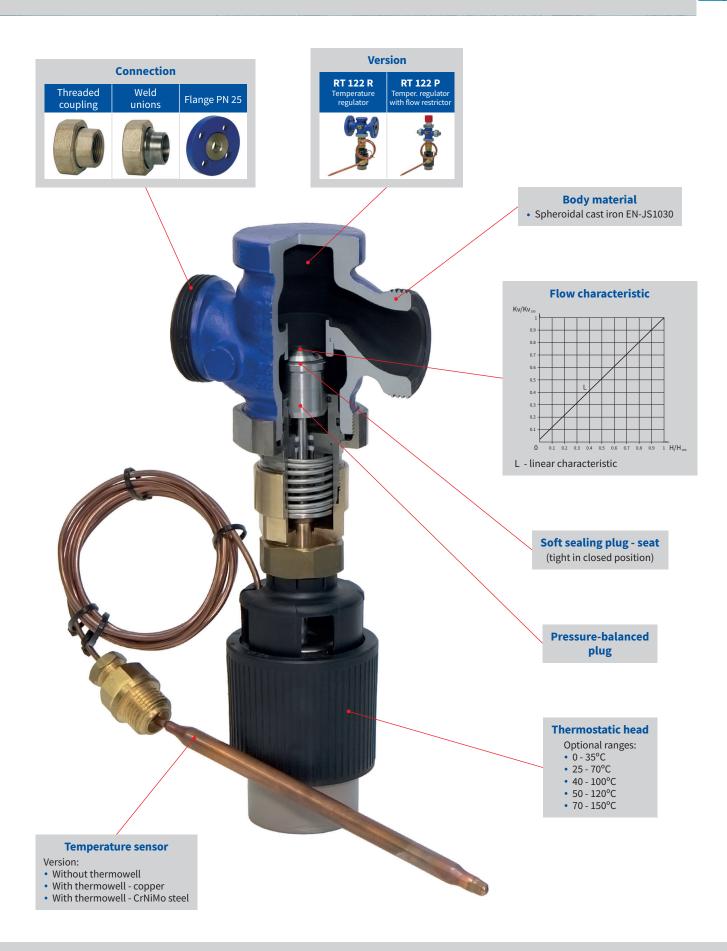




Туре	Series		Description	Actuation:
Pressure regulator	RD 122 D		Self-acting regulator of differential pressure	Medium flow controlled by pressure difference (closes with increasing $\Delta p$ )
Pressure regulator	RD 122 P		Self-acting regulator of differential pressure with flow restrictor	Medium flow controlled by pressure difference (closes with increasing Δp)
Pressure regulator	RD 122 V	(BBBBB)	Self-acting regulator of output pressure	Medium flow controlled by output pressure (closes with increasing output pressure)
Pressure regulator	RD 123 R		Self-acting bypass valve	Medium flow controlled by pressure difference (opens with increasing Δp)
Pressure regulator	RD 123 S		Self-acting regulator of input pressure	Medium flow controlled by input pressure (opens with increasing input pressure)

# BEE line (RJ 122)

DN 15 to 50, PN 25, t<sub>max</sub> = 150°C (180°C), range of Kvs: 0,63 to 32 m<sup>3</sup>/h





Туре	Series	Description	Actuation:
Temperature regulator	RT 122 R	Self-acting temperature regulator	Thermostatic head with temperature sensor
Temperature regulator	RT 122 P	Self-acting temperature regulator with flow restrictor	Thermostatic head with temperature sensor

# UV x16, UV 200

DN 15 to 400, PN 16, 25 and 40,  $t_{max}$  = 400°C (550°C), range of Kvs: 4,3 to 1800 m<sup>3</sup>/h

### Non-rising hand wheel

• For version 22x and 23x

Enables the valve usage at tight spaces due to its yoke design that enables a safe operation even at high temperatures of process medium

### Low linear force

Sizes DN 150 and higher in B and V execution are equipped with pressure balanced plug with pilot system

### **Well-marked indicator**

Ensures an easy identification of actual position of the valve

### **Packing**

Graphite PTFE (GORE DP) Bellows with safety packing

- Graphite
- UV xx6 ... 0 to 400°C UV 2x7 ... 0 to 550°C 0 to 260°C
- PTFE (GORE DP)
- -60 to 550°C

• Bellows with safety packing

Bellows packing ensures a hermetic tightness of the valve to outer environment. Bellows is equipped with a safety tube which protects the bellows againts damage during operation caused by effects of medium flow, abrasion and erosion.

### Spiral-wound gasket of a bonnet

Type UV 2x7 only

### Plug version



### The valve tightness

Leakage rate class BN1 acc. to DIN 3230
 Guaranteed tightness in closed position is "0"
 Wide choice of seat / plug material (type UV 2x7 only)

### Plug protection against vibrations

Plug is guided throughout the stroke travel with a guide tube and is pressed against the stoppage when the valve is fully open

### **Body material**

 116
 Grey cast iron EN-JL1040
 2 to 300°C

 216
 Spheroidal cast iron EN-JS1025
 2 to 350°C

 22x
 Cast steel 1.0619
 -10 to 400°C

Stainless steel 1.4581

The other materials -60 to 550°C

-10 to 550°C

### **Back seat**

The valves with graphite packing are equipped with back seat enabling packing replacement without draining off the piping system



Туре	Series	Description	For the following actuators:
	UV 2x6 R UV 2x7 R	Two-way, straight-through, with bellows DN 15 to 150 PN 16, 25 and 40	Hand wheel
	UV 2x6 V UV 2x7 V	Two-way, straight-through, pressure-balanced plug with bellows DN 150 to 400 PN 16, 25 and 40	Hand wheel
	UV 2x6 S UV 2x7 S	Two-way, straight-through DN 15 to 150 PN 16, 25 and 40 Graphite packing	Hand wheel
Shut-off valve	UV 2x6 B UV 2x7 B	Two-way valve, straight-through with pressure-balanced valve DN 150 to 400 PN 16, 25 and 40 Graphite packing	Hand wheel
	UV 2x6 G UV 2x7 G	Two-way, straight-through DN 15 to 150 PN 16, 25 and 40 PTFE (GORE DP) packing	Hand wheel
	UV 116	Two-way, straight through DN 15 to 300 PN 16 Graphite packing	Hand wheel
	UV 216	Two-way, straight-through DN 15 to 200 PN 25 Graphite packing	Hand wheel

# 200 line (RV/HU/UV 2xx)

DN 15 to 600, PN 16, 25 and 40,  $t_{max} = 500$ °C, range of Kvs: 0,01 to 4000 m<sup>3</sup>/h

### **Connection to the following actuators**

Siemens, Johnson Controls, Honeywell, Belimo, Auma, Schiebel, Rotork, Flowserve, A.Hock, PS Automation, ZPA Nová Paka, Ekorex+, ZPA Pečky, Regada, LDM, hand wheel

# Flow characteristics L - linear characteristic R - equal-percentage characteristic P - parabolic characteristic S - LDMspline® characteristic Design • Direct function • Reverse function

### **Packing types**

O - ring EPDM	DRSpack <sup>®</sup>	Graphite	Bellows

- EPDM 0 to 140°C, service life more than 500 000 cycles
- DRSpack® (PTFE), 0 to 260°C, service life more than 700 000 cycles
- Graphite 0 to 500°C
- Bellows -50 to 500°C, service life minimum 10 000 to 100 000 cycles in dependence to medium temperature

### **Body material**

- Spheroidal cast iron EN-JS1025 -10 to 300°C Cast steel 1.0619 -10 to  $400^{\circ}\text{C}$  CrMo steel 1.7357 -10 to 500°C
- Stainless steel 1.4581 -10 to 400°C Nickel alloy MONEL -50 to 400°C

### **Seat sealing**

Metal - metal	Soft sealing metal - PTFE	Stellited sealing surfaces

< 0.1 % of Kvs with metal - metal seat sealing</li>

< 0.01 % of Kvs with metal - PTFE seat sealing</li>

### Version

Three-way Two-way

### Flange faces

Acc. to EN 1092-1

- Raised-face flanges type B1
- Female flanges type F
- Flange with groove type D

# Micro-throttling balanced

**Plug types** 











**Plug types:** • contoured, • V-ported, • perforated, • micro-throttling trim All types of V-ported and perforated plugs available also in pressure-balanced version



Туре	Series	Description	For the following actuators:
	RV 2x0	Two-way, direct DN 15 to 400; PN 16, 25 and 40	ZPA Nová Paka, Ekorex+, Johnson Controls, Auma, Schiebel, Rotork, Flowserve, A.Hock, PS Automation, ZPA Pečky, Regada, hand wheel
	RV 2x1	Two-way, reverse DN 15 to 150; PN 16 and 40	Siemens, Johnson Controls, PS Automation, Honeywell, Belimo, LDM
Control valve	RV 2x2	Two-way, pressure-balanced (for higher differential pressures), direct DN 25 to 600; PN 16, 25 and 40	ZPA Nová Paka, Ekorex+, Johnson Controls, Auma, Schiebel, Rotork, Flowserve, A.Hock, PS Automation, ZPA Pečky, Regada, hand wheel
Contro	RV 2x3	Two-way, pressure-balanced (for higher differential pressures), reverse DN 25 to 150; PN 16 and 40	Siemens, PS Automation, Honeywell, Belimo, LDM
	RV 2x4	Three-way, direct DN 15 to 300; PN 16, 25 and 40	ZPA Nová Paka, Ekorex+, Johnson Controls, Auma, Schiebel, Rotork, Flowserve, A.Hock, PS Automation, ZPA Pečky, Regada, hand wheel
	RV 2x5	Three-way, reverse DN 15 to 150; PN 16 and 40	Siemens, PS Automation, Honeywell, Belimo, LDM
tion valve:	HU 2x1	Two-way, reverse DN 15 to 150; PN 16 and 40	Siemens, PS Automation, Honeywell, Belimo, LDM
Fail-safe action va	HU 2x3	Two-way, pressure-balanced (for higher differential pressures), reverse DN 25 to 150; PN 16 and 40	Siemens, PS Automation, Honeywell, Belimo, LDM
Shut-off valve	UV 2x0	Two-way, shut-off, direct DN 15 to 400; PN 16, 25 and 40	ZPA Nová Paka, Ekorex+, Johnson Controls, Auma, Schiebel, Rotork, Flowserve, A.Hock, PS Automation, ZPA Pečky, Regada, hand wheel

# 200 line (CV/SV 2xx)

NPS 1/2" to 10", Class 150, t<sub>max</sub> = 550°C (1020°F), range of Cv: 0,012 to 950 US Galon/min

### **Connection to the following actuators**

Auma, Schiebel, Rotork, Regada, Flowserve, A.Hock, hand wheel

# Flow characteristics Kv/Kv, L - linear characteristic R - equal-percentage characteristic

P - parabolic characteristic

S - LDMspline® characteristic

Design

Direct function

### **Packing types**

DRSpack <sup>®</sup>	Graphite	Bellows

 DRSpack® (PTFE), 0 to 260°C (32 to 500°F), service life more than 700 000 cycles

 Graphite 0 to 550°C (32 to 1020°F)

• Bellows -50 to 550°C (-58 to 1020°F), service life minimum 10 000 to 100 000 cycles in dependence to medium temperature

### **Body material**

 Cast steel A216 WCB -29 to 425°C (-20 to 797°F) • CrMo steel A217 WC6 -29 to 550°C (-20 to 1020°F) -50 to 550°C (-58 to 1020°F) Stainless steel A351 CF8M

### **Seat sealing**

Stellited Soft sealing sealing Metal - metal metal - PTFE surfaces

< 0.1 % of Cv with metal - metal seat sealing

< 0.01 % of Cv with metal - PTFE seat sealing</li>

### Version

Two-way



### Flange faces

- Acc. to ASME B16.5
- RF (Raised Face)
- LFF (Large Female Face)
- SFF (Small Female Face)
- LGF (Large Groove Face)
- SGF (Small Groove Face)

# Micro-throttling balanced



**Plug types** 









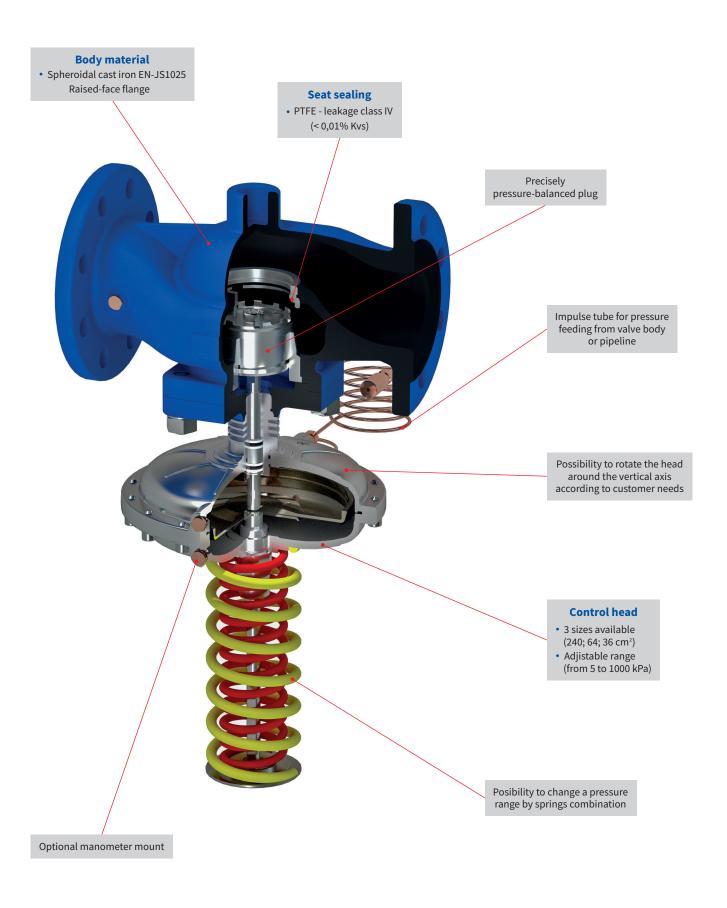
**Plug types:** • contoured, • V-ported, • perforated, • micro-throttling trim All types of V-ported and perforated plugs available also in pressure-balanced version



Туре	Series	Description	For the following actuators:
Control valve	CV 2x0	Two-way, direct NPS 1/2" to 10"; Class 150	Auma, Schiebel, Rotork, Regada, Flowserve, A.Hock, hand wheel
	CV 2x2	Two-way, pressure-balanced (for higher differential pressures), direct NPS 1" to 10; Class 150	Auma, Schiebel, Rotork, Regada, Flowserve, A.Hock, hand wheel
Shut-off valve	SV 2x0	Two-way, shut-off, direct NPS 1/2" to 10"; Class 150	Auma, Schiebel, Rotork, Regada, Flowserve, A.Hock, hand wheel

# 200 line (RD21x)

DN 65 to 150, PN 16 and 25,  $t_{max}$  = 180°C, range of Kvs: 72 to 235 m<sup>3</sup>/h





Туре	Series	Description	Actuation:
Pressure regulator	RD 212 D	Self-acting regulator of differential pressure	Medium flow controlled by pressure difference (closes with increasing Δp)
Pressure regulator	RD 212 P	Self-acting regulator of differential pressure with flow restrictor	Medium flow controlled by pressure difference (closes with increasing Δp)
Pressure regulator	RD 212 V	Self-acting regulator of output pressure	Medium flow controlled by output pressure (closes with increasing output pressure)
Pressure regulator	RD 213 R	Self-acting bypass valve	Medium flow controlled by pressure difference (opens with increasing Δp)
Pressure regulator	RD 213 S	Self-acting regulator of input pressure	Medium flow controlled by input pressure (opens with increasing input pressure)

# Check valves

DN 15 to 300, PN 16, 25 and 40,  $t_{max}$  = 400°C, range of Kvs: 4,3 to 1460 m<sup>3</sup>/h

### Spiral-wound gasket of a bonnet

Type ZV 2x7 only

**Valve function** 

Self acting mechanism ensures

flow of the medium only in selected direction

### **Design of closure element**

- Choice of design with or without spring
- Spring design ensures better function under condition of vibrations in pipeline

### **Valve version**

ZV 2xx P; T

ZV 2xx E; F





Check valve ZV 2xx P; T

ensures basic function of backward closure

Shutt-off & check valve ZV 2xx E; F

- equipped with hand wheel and bellows
- ensures hermetic tightness

### **Tightness**

High tightness of each product is tested by air on the test stand Wide choice of seat / plug material (type ZV 2x7 only)

### Plug type



 Inner parts made of high quality stainless steel

### **Body material**

 116
 Grey cast iron EN-JL1040
 2 to 300°C

 216
 Nodular cast iron EN-JS1025
 2 to 350°C

x Stainless steel 1.4581 -10 to 400°C

-10 to 400°C

### **Process media**

Water, steam and other common gas and liquid non-aggressive media

Cast steel 1.0619

22x



Туре	Series	Description	Actuation:
Check valve	ZV 116	Self-acting check valve DN 15 to 300 PN 16 and 25	Medium flow controlled by pressure difference
	ZV 216	Self-acting check valve DN 15 to 300 PN 16 and 25	Medium flow controlled by pressure difference
	ZV 2x6 P; T ZV 2x7 P; T	Self-acting check valve DN 15 to 200 PN 16, 25 and 40	Medium flow controlled by pressure difference
	ZV 2x6 E; F ZV 2x7 E; F	Shutt-off & check valve DN 15 to 200 PN 16, 25 and 40	Medium flow controlled by pressure difference and hand wheel

# **Notes**






### **ADDRESS OF FACTORY**

### LDM, spol. s r.o.

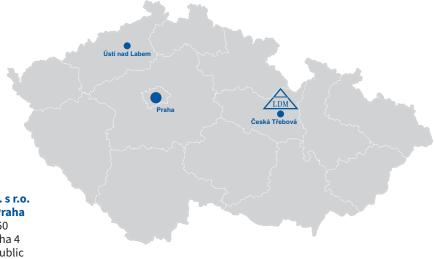
Litomyšlská 1378 560 02 Česká Třebová Czech Republic tel.: +420 465 502 511 e-mail: sale@ldm.cz http: www.ldmvalves.com



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147 01 Praha 4 Czech Republic tel.: +420 241 087 360



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Service is also provided LDM subsidiaries abroad

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